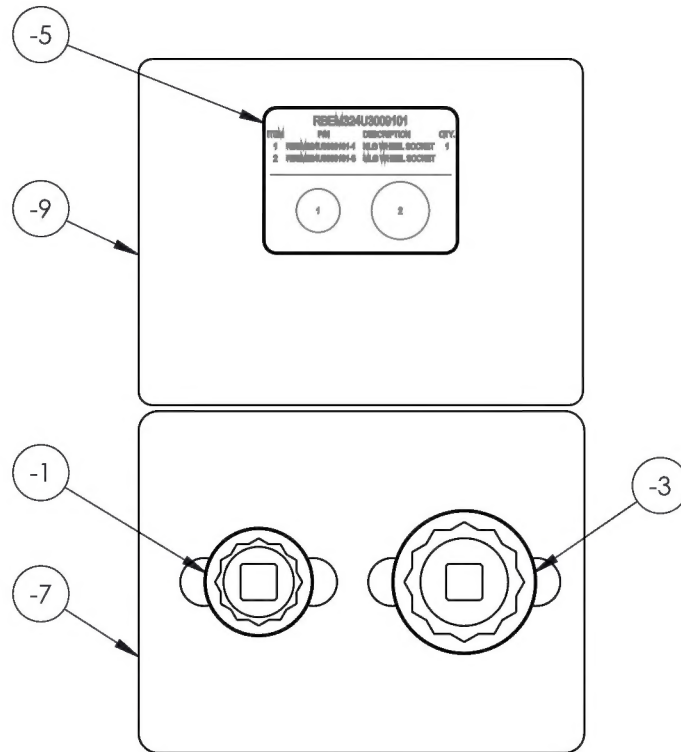


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/26/2016	RJC	JAG



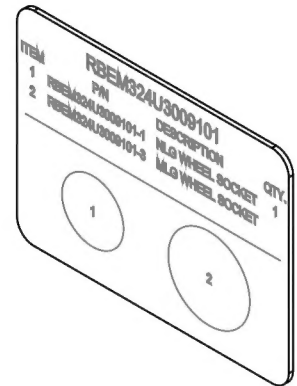
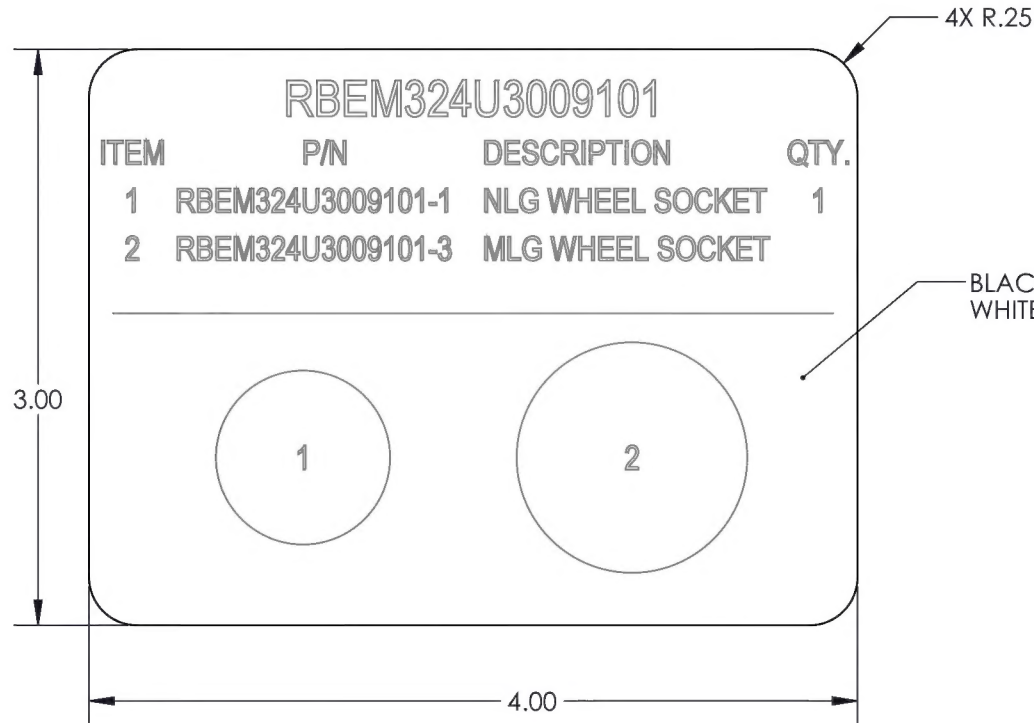
NOTE:
REF. AIRBUS T/N M324U3009101.

DART AEROSPACE																									
TITLE HP LG WHEEL REPLACEMENT DEVICE																									
DWG NO. RBEM324U3009101	REV 1																								
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>DRAWN BY: CLOUGH</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>CHECKED: DUERFELDT</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td></td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>USED ON MODEL</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td>H175</td> </tr> <tr> <td>SCALE 1:4</td> <td>DATE 5/20/2016</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125°	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	OPPS APPR: ANDERSON		QA APPR: LINDSAY	USED ON MODEL	APPROVED: GILBERT	H175	SCALE 1:4	DATE 5/20/2016
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QA APPR: LINDSAY	USED ON MODEL																								
APPROVED: GILBERT	H175																								
SCALE 1:4	DATE 5/20/2016																								
SHEET 1 OF 4																									

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	NLG WHEEL SOCKET	STEEL	3/4 DR., 12 PT., 40mm (ULTIMATE GARAGE, FACOM #K.40B OGV)	1
		B/O	-3	1	MLG WHEEL SOCKET	STEEL	3/4 DR., 12 PT., 55mm (ULTIMATE GARAGE, FACOM #K.55B OGV)	1
			-5	1	PLACARD	PLASTIC		2
		B/O	-7	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	4.97 X 7.12 X 9.28 (CASE SOLUTIONS)	3
		B/O	-9	1	TOP FOAM	ETHAFOAM 220, BLACK	1.20 X 7.21 X 9.25 (CASE SOLUTIONS)	4
		B/O	-11	1	CASE	PLASTIC	PELICAN #APP-1300-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:
USE PDF.

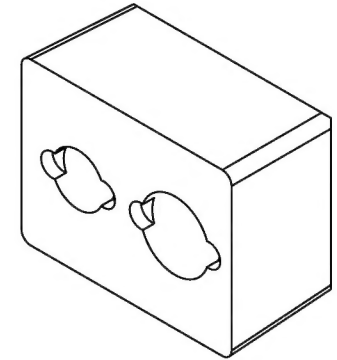
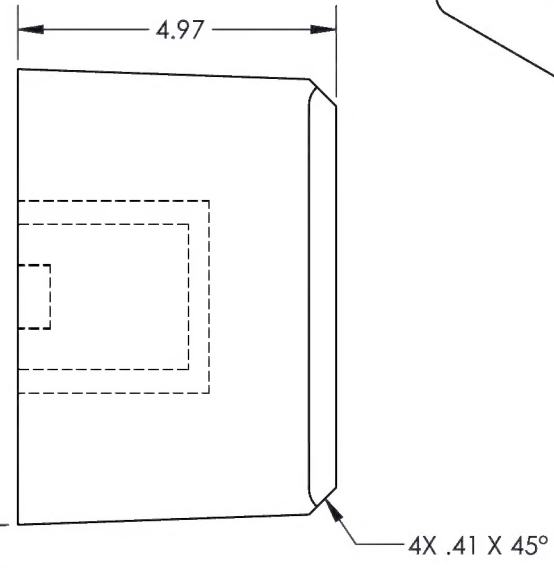
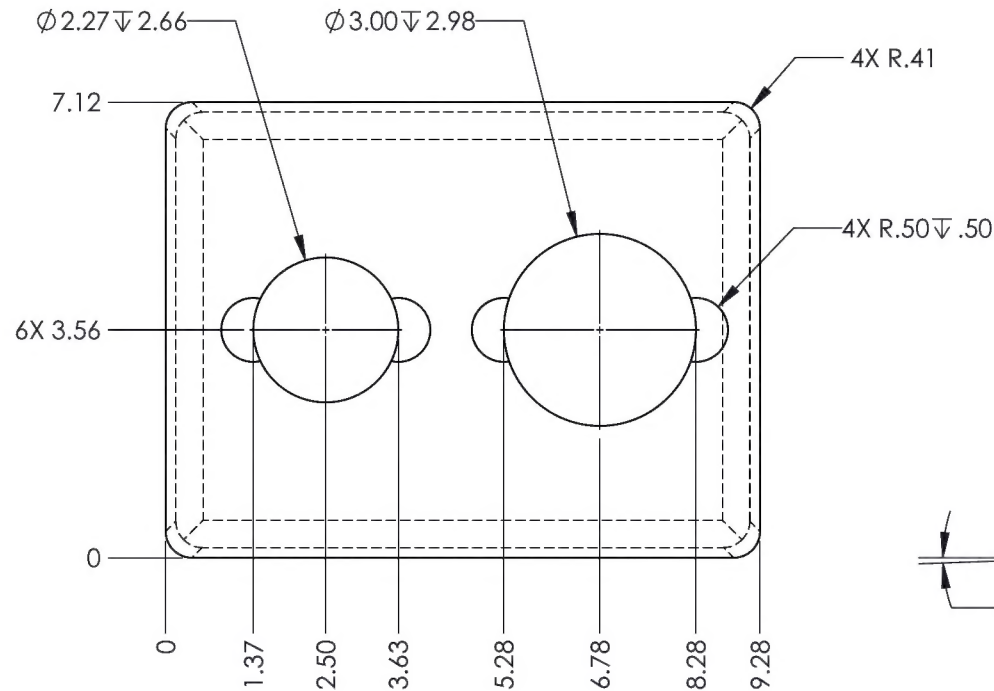
.06

(-5)
PLACARD

DART AEROSPACE	
TITLE HP LG WHEEL REPLACEMENT DEVICE	
DWG NO. RBEM324U3009101-5	REV 1
MAT'L PLASTIC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:1	DATE 5/20/2016
SHEET 2 OF 4	

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				APPROVED

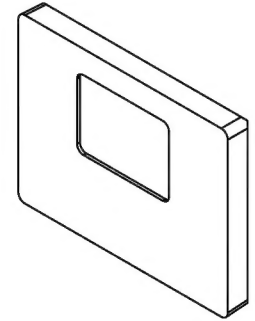
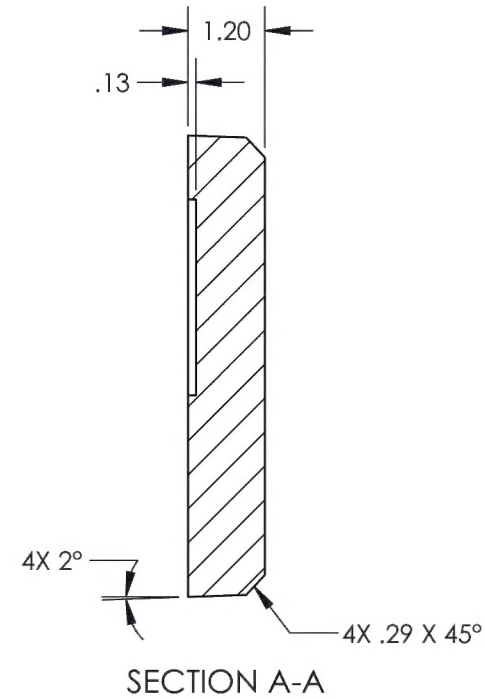
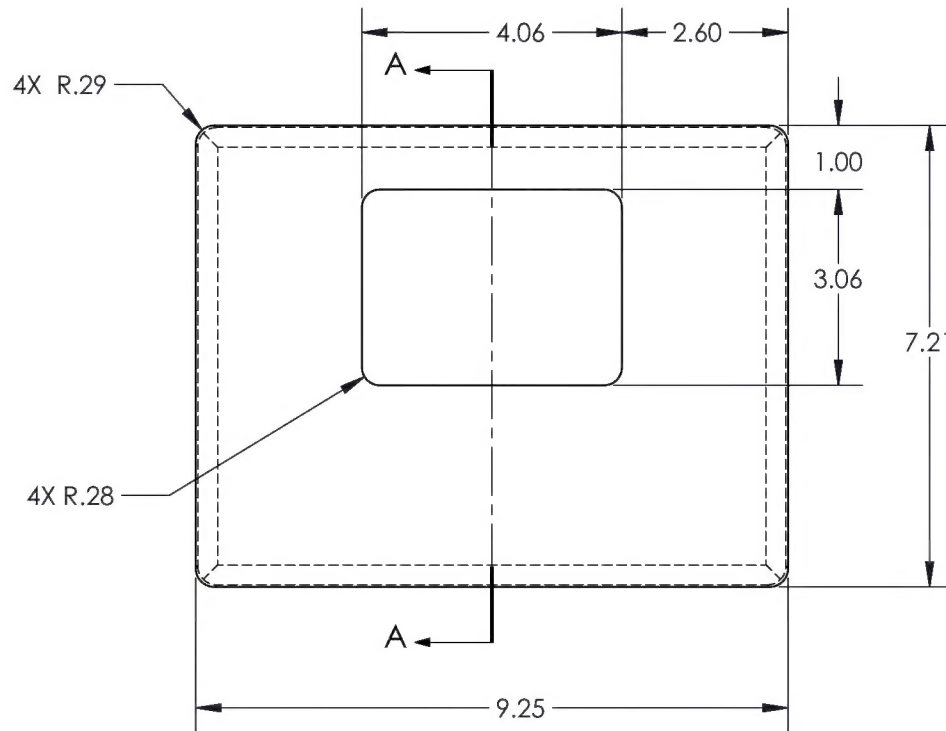


(-7)
BOTTOM FOAM

DART AEROSPACE	
TITLE HP LG WHEEL REPLACEMENT DEVICE	
DWG NO. RBEM324U3009101-7	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX \pm .010 FRACTIONS \pm 1/8	
.XX \pm .03 ANGLES \pm 1°	
.X \pm .1 SURFACES = 125°	
SPEC	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:3	DATE 5/20/2016
SHEET 3 OF 4	

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-9)
TOP FOAM

DART AEROSPACE	
TITLE HP LG WHEEL REPLACEMENT DEVICE	
DWG NO. RBEM324U3009101-9	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125/	
SPEC	
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:3	DATE 5/20/2016
SHEET 4 OF 4	